



Common Operator Support System (COSS) Overview

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This four-hour course provides technicians with an overview of the Common Operator Support System (COSS).

I. COSS OVERVIEW

- What is COSS?
- COSS Function
- Effects on Plant Personnel
- Integration into General Assembly

II. Controls Integration

- COSS Area
- COSS Systems
- ID Zones
- Track Zones
- Footprint
- Operation
- Actions
- Andon

III. COSS Description

- Detailed System Description
- PLC Logix5000
- DeviceNet
- ControlNet

IV. COSS and Error Proofing

- VCVS
- Parts Selection
- Process Equipment
- Torque Tools

V. COSS Interfaces

- VCVS
- CQIS
- Flex/SFE

VI. COSS Roles and Responsibilities

- IS&S
- Competitive Manufacturing
- General Assembly Engineering
- Industrial Engineering
- Contractors
- Plant Engineering
- Plant EDS
- Plant Production
- Plant Maintenance